

Date: Tuesday, 1/23/2007 7:31:19 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number	: 30375		Part Number	: D2010103	
Estimate Number	: 10505		Drawing Number	: D2010 REV. C2	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 1/23/2007 S.O. No. : N/A		Drawing Revision	: C2	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 2/5/2007	
Previous Run	: 25509		Qty:	11	
Written By	: <i>[Signature]</i>		Um:	Each	
Checked & Approved By	: <i>[Signature]</i> 07.01.23				
Comment	: Est : 02.08.21 Re-format; Added D2057		KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 1.5750 f(s)/Unit Total : 7.8750 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: <i>M102958/2x m102742</i>	<i>M102958/2x m102742</i>
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103	<i>FF 07-01-24</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr	<i>FF 07-02-12</i>
4.0	D2057	Plug	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Plug Pick: Qty Part Number Description Batch	<i>FF 07-02-12</i>
		1 D2057 Plug <i>B25655</i>	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2057 plug as per Dwg D2010	<i>FF 07-02-12</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/23/2007 7:31:20 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 30375

Part Number: D2010103

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 07/02/12

11

7.0 POWDER COATING POWDER COATING



m100700

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

RF/UL

07/02/13

11

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

MF

07-02-13

11

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Stores ST202

MF

07-02-13

11

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SP 07/02/14

11

Job Completion



W 07-02-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

